

# AWAITING PRODUCT IMAGES

# BOSS™

# GM Bossed Screwed Flanges Table 6/22

#### **Data Sheet**

#### **General Description**

A range of gunmetal flanges with boss. To be used with threaded tubes for water, other liquids and sanitary applications.

Multiple codes in range, please refer below.

#### **Specification:**

- Flange constructed from cast gunmetal conforming to BS1400 LG2 (CC491K).
- Flange has a machined face and edge, back of boss is machined and internally threaded.
- Flanges conform to BS4504 Part 2 (1974).

#### **Bolting Requirements:**

- Studs to comply with BS4439 Grade 4.8.
- Hexagon headed bolts to comply to BS3692 or BS4190 Grade 4.6.
- Stud bolts to comply to BS4882 carbon steel.
- Nuts to comply to BS3692, BS4190 Grade 4, or BS4882 Grade 2H/M as appropriate.
- Where washers are used, they should conform to BS4320 (1968) Table 3.

Created on: 21st August 2018

Version: 2.0

## **Pressure-Temperature Rating:**

| BSS<br>Code | Nom.<br>Size | Max. Permissible Working Pressure (bar)<br>@ Temperature (°C) |        |        |        |        |        | Nominal<br>Pressure |     |
|-------------|--------------|---|--------|--------|--------|--------|--------|---------------------|-----|
|             | mm           | -200/120 °C   | 150 °C | 180 °C | 200 °C | 220 °C | 250 °C | 260 ° C             | bar |
| 86131009    | 25           | 6   | 6      | 6      | 5      | 4      | 2.5    | 2                   | 6   |
| 86128209    | 40           | 6   | 6      | 6      | 5      | 4      | 2.5    | 2                   | 6   |
| 86131042    | 50           | 6   | 6      | 6      | 5      | 4      | 2.5    | 2                   | 6   |
| 86131053    | 65           | 6   | 6      | 6      | 5      | 4      | 2.5    | 2                   | 6   |
| 86131064    | 80           | 6   | 6      | 6      | 5      | 4      | 2.5    | 2                   | 6   |

Created on: 21st August 2018

Version: 2.0

## **Fitting Product Codes**

| BSS<br>Code | Fitting<br>Size | Fitting Type              |  |  |  |  |
|-------------|-----------------|---------------------------|--|--|--|--|
| 24012106    | 1/8" BSP        | Barrel Nipple             |  |  |  |  |
| 24012117    | 1/4" BSP        | Barrel Nipple             |  |  |  |  |
| 24012128    | ¾" BSP          | Barrel Nipple             |  |  |  |  |
| 24012161    | 1" BSP          | Barrel Nipple             |  |  |  |  |
| 24012172    | 11/4" BSP       | Barrel Nipple             |  |  |  |  |
| 24012770    | 1⁄4 x 1⁄8" BSP  | Hexagon Nipple (Reducing) |  |  |  |  |
| 24012781    | ½ x ¼" BSP      | Hexagon Nipple (Reducing) |  |  |  |  |
| 24012792    | ½ x ¾" BSP      | Hexagon Nipple (Reducing) |  |  |  |  |
| 24012822    | ¾ x ½" BSP      | Hexagon Nipple (Reducing) |  |  |  |  |
| 24012855    | 1 x ½" BSP      | Hexagon Nipple (Reducing) |  |  |  |  |
| 24012866    | 1 x ¾" BSP      | Hexagon Nipple (Reducing) |  |  |  |  |
| 24013761    | ½ x ¾" BSP      | Reducing Bush             |  |  |  |  |
| 24013794    | ¾ x ½" BSP      | Reducing Bush             |  |  |  |  |
| 24013835    | 1 x ¾" BSP      | Reducing Bush             |  |  |  |  |
| 24036318    | 1⁄4" BSP        | Hexagon Backnut           |  |  |  |  |
| 24036329    | 3/8" BSP        | Hexagon Backnut           |  |  |  |  |
| 24036340    | 1⁄2" BSP        | Hexagon Backnut           |  |  |  |  |
| 24036351    | 3/4" BSP        | Hexagon Backnut           |  |  |  |  |
| 24036521    | 1⁄4" BSP        | Solid Square Head Plug    |  |  |  |  |
| 24014431    | ³⁄₀" BSP        | Solid Square Head Plug    |  |  |  |  |
| 24014505    | 1⁄2" BSP        | Solid Square Head Plug    |  |  |  |  |
| 24014516    | 3/4" BSP        | Solid Square Head Plug    |  |  |  |  |

Created on: 21st August 2018

Version: 2.0





#### **Barrel Nipple**



Created on: 21st August 2018

Version: 2.0